

SAFETY DATA SHEET

1. Identification

Product identifier Food Grade Silicone

Other means of identification

03040 **Product code**

Recommended use Silicone-based multi-purpose lubricant

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

CRC Industries. Inc. Company name

Address 885 Louis Dr.

Warminster, PA 18974 US

Telephone

215-674-4300 **General Information Technical** 800-521-3168

Assistance

Customer Service 800-272-4620 24-Hour Emergency 800-424-9300 (US)

(CHEMTREC) 703-527-3887 (International) Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards Flammable aerosols Category 1

> Gases under pressure Liquefied gas Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2B Reproductive toxicity (fertility) Category 2

Category 3 narcotic effects Specific target organ toxicity, single exposure

Category 2

Aspiration hazard Category 1

Hazardous to the aquatic environment, acute Category 2

Hazardous to the aquatic environment,

long-term hazard

OSHA defined hazards Not classified.

Label elements

Environmental hazards

Health hazards



Signal word Danger

Hazard statement Extremely flammable aerosol. Contains gas under pressure; may explode if heated. May be fatal if swallowed and enters airways. Causes skin and eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Do not apply while equipment is energized. Extinguish all flames, pilot lights and heaters. Vapors will accumulate readily and may ignite. Use only with adequate ventilation; maintain ventilation during use and until all vapors are gone. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing mist or vapor. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Avoid release to the environment.

Response

If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin: Wash with plenty of water. If skin irritation occurs: Get medical attention. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. If exposed or concerned: Get medical attention. Collect spillage.

Storage

Store in a well-ventilated place. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.

Disposal

Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC)

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information

When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%	
1,1-difluoroethane	HFC-152a	75-37-6	30 - 40	
naphtha (petroleum), hydrotreated light		64742-49-0	30 - 40	
2-methylpentane		107-83-5	10 - 20	
n-hexane		110-54-3	3 - 5	

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON

CENTER or doctor/physician if you feel unwell.

Remove contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical Skin contact

advice/attention. Wash contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If Ingestion

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important

symptoms/effects, acute and

delayed

Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Material name: Food Grade Silicone SDS US 2 / 10 Unsuitable extinguishing media

Specific hazards arising from the chemical

Do not use water jet as an extinguisher, as this will spread the fire.

Contents under pressure. Pressurized container may rupture when exposed to heat or flame. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.

Special protective equipment and precautions for firefighters

Fire-fighting equipment/instructions

General fire hazards

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.

Extremely flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Remove all possible sources of ignition in the surrounding area. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Avoid breathing gas. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Prevent product from entering drains. Stop the flow of material, if this is without risk. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, please see the product label.

Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122°F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Avoid spark promoters. These alone may be insufficient to remove static electricity. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

Material name: Food Grade Silicone SDS US

8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре `	Value	
naphtha (petroleum), hydrotreated light (CAS 64742-49-0)	PEL	400 mg/m3	
		100 ppm	
n-hexane (CAS 110-54-3)	PEL	1800 mg/m3	
		500 ppm	
US. ACGIH Threshold Limit Values	i		
Components	Туре	Value	
2-methylpentane (CAS 107-83-5)	STEL	1000 ppm	
·	TWA	500 ppm	
n-hexane (CAS 110-54-3)	TWA	50 ppm	
US. NIOSH: Pocket Guide to Chem	ical Hazards		
Components	Туре	Value	
2-methylpentane (CAS 107-83-5)	Ceiling	1800 mg/m3	
,		510 ppm	
	TWA	350 mg/m3	
		100 ppm	
naphtha (petroleum), hydrotreated light (CAS 64742-49-0)	TWA	400 mg/m3	
017 12 10 0)		100 ppm	
n-hexane (CAS 110-54-3)	TWA	180 mg/m3	
michano (chie i re e re)		50 ppm	
IIC AIIIA Madadaa Emiissassassas	ol Evenous Lovel (MEEL) Codes	00 pp	
US. AIHA Workplace Environmenta	• • • • • • • • • • • • • • • • • • • •	Value	
Components	Туре	value	
1,1-difluoroethane (CAS	TWA	2700 mg/m3	
75-37-6)	IVV	2700 mg/mo	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
n-hexane (CAS 110-54-3)	0.4 mg/l	2,5-Hexanedio n, without hydrolysis	Urine	*

^{* -} For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

n-hexane (CAS 110-54-3) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

n-hexane (CAS 110-54-3)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves such as: Nitrile. Viton®.Other Wear appropriate chemical resistant clothing.

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If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a Respiratory protection

NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to

determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. Aerosol. **Form**

Color Clear water-white. Mild solvent. Odor Not available. **Odor threshold** Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Ha

118.4 °F (48 °C) estimated

Flash point < 0 °F (< -17.8 °C) Tag Closed Cup

Evaporation rate Fast.

Not available. Flammability (solid, gas) Upper/lower flammability or explosive limits 1 % estimated Flammability limit - lower

(%)

Flammability limit - upper

(%)

8 % estimated

3083.3 hPa estimated Vapor pressure

Vapor density > 1 (air = 1)Relative density 0.81 estimated Solubility (water) Negligible. Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature

437 °F (225 °C) estimated

Decomposition temperature Not available. Not available. Viscosity (kinematic) Percent volatile 97 % estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Contact with incompatible materials. When exposed to extreme heat or

hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen

fluoride.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

Carbon oxides. Hydrogen fluoride.

11. Toxicological information

Information on likely routes of exposure

May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be Inhalation

harmful.

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Skin contact Causes skin irritation. Eve contact Causes eye irritation.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious

chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of eyes. Exposed individuals may experience eye tearing,

redness, and discomfort. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Components **Species Test Results**

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Inhalation

LC50 Rat 61 mg/l, 4 Hours

Oral

Rat LD50 > 25 ml/kg

n-hexane (CAS 110-54-3)

Acute

Dermal

LD50 Rabbit > 1300 mg/kg

Inhalation

LC50 Rat < 48000 ppm, 4 Hours

Oral

LD50 Rat 15840 mg/kg

Causes skin irritation. Skin corrosion/irritation Serious eye damage/eye Causes eye irritation.

irritation

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicity Suspected of damaging fertility. Specific target organ toxicity -May cause drowsiness and dizziness.

single exposure

Not classified.

Specific target organ toxicity -

Aspiration hazard

repeated exposure

May be fatal if swallowed and enters airways. If aspirated into lungs during swallowing or vomiting,

may cause chemical pneumonia, pulmonary injury or death.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Material name: Food Grade Silicone SDS US

^{*} Estimates for product may be based on additional component data not shown.

Components **Species Test Results**

2-methylpentane (CAS 107-83-5)

Aquatic

Acute

EC50 Crustacea Daphnia 1 - 10 mg/l, 48 hours Fish LC50 Fish 1 - 10 mg/l, 96 hours

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

Aquatic

Acute

EC50 1 - 10 mg/l, 48 hours Crustacea Daphnia Fish LC50 Fish 1 - 10 mg/l, 96 hours

n-hexane (CAS 110-54-3)

Aquatic

Fish LC50 Fathead minnow (Pimephales promelas) 2.101 - 2.981 mg/l, 96 hours

No data is available on the degradability of this product. Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

0.75 1,1-difluoroethane 2-methylpentane 3.74 n-hexane 3.9

Bioconcentration factor (BCF)

10 - 25000 naphtha (petroleum), hydrotreated light

No data available. Mobility in soil

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal of waste from residues / unused products If discarded, this product is considered a RCRA ignitable waste, D001, Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code

D001: Waste Flammable material with a flash point <140 F

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN1950 **UN number**

UN proper shipping name Aerosols, flammable, Limited Quantity

Transport hazard class(es)

2.1 Class Subsidiary risk 2.1 Label(s)

Packing group Not applicable.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

N82 Special provisions Packaging exceptions 306 Packaging non bulk None None Packaging bulk

IATA

UN number UN1950

Aerosols, flammable, Limited Quantity **UN proper shipping name**

Transport hazard class(es)

Class 2.1

Material name: Food Grade Silicone

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^{*} Estimates for product may be based on additional component data not shown.

Subsidiary risk

Packing group Not applicable.

ERG Code

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN1950 **UN** number

UN proper shipping name AEROSOLS, Limited Quantity

Transport hazard class(es)

Class 2 Subsidiary risk

Packing group Not applicable.

Environmental hazards

Marine pollutant No. F-D. S-U **EmS**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication **US federal regulations**

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

n-hexane (CAS 110-54-3)

CERCLA Hazardous Substances: Reportable quantity

n-hexane (CAS 110-54-3) 5000 LBS

CERCLA Hazardous Substance List (40 CFR 302.4)

n-hexane (CAS 110-54-3) Listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

n-hexane (CAS 110-54-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

1,1-difluoroethane (CAS 75-37-6)

Safe Drinking Water Act Not regulated.

(SDWA)

Food and Drug Not regulated.

Administration (FDA)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Immediate Hazard - Yes Section 311/312 Delayed Hazard - Yes **Hazard categories** Fire Hazard - Yes

Pressure Hazard - Yes Reactivity Hazard - No

SARA 302 Extremely No hazardous substance

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd.

(a))

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

Material name: Food Grade Silicone 03040 Version #: 04 Revision date: 11-15-2016 Issue date: 02-03-2014 n-hexane (CAS 110-54-3)

US. New Jersey Worker and Community Right-to-Know Act

1,1-difluoroethane (CAS 75-37-6)

2-methylpentane (CAS 107-83-5)

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

n-hexane (CAS 110-54-3)

US. Massachusetts RTK - Substance List

1,1-difluoroethane (CAS 75-37-6)

2-methylpentane (CAS 107-83-5)

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

n-hexane (CAS 110-54-3)

US. Pennsylvania Worker and Community Right-to-Know Law

2,2-dimethylbutane (CAS 75-83-2)

2-methylpentane (CAS 107-83-5)

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

n-hexane (CAS 110-54-3)

US. Rhode Island RTK

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

n-hexane (CAS 110-54-3)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR

51.100(s))

60 %

Consumor produ

Consumer products (40 CFR 59, Subpt. C)

Not regulated

State

Consumer products This product is regulated as a Silicone Based Multi-Purpose Lubricant. This product is compliant

for use in all 50 states.

 VOC content (CA)
 60 %

 VOC content (OTC)
 60 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Revision date 02-03-2014
Revision date 11-15-2016
Prepared by Allison Cho

Version # 04

Material name: Food Grade Silicone SDS US

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Further information CRC # 519E-F HMIS® ratings Health: 2*

Flammability: 4 Physical hazard: 0 Personal protection: B

NFPA ratings Health: 2

Flammability: 4 Instability: 0

NFPA ratings



Disclaimer The information contained in this document applies to this specific material as supplied. It may not

be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC's knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety

professional, or CRC Industries, Inc..

Revision Information Physical & Chemical Properties: Multiple Properties

Toxicological Information: Toxicological Data

GHS: Classification

Material name: Food Grade Silicone