



SAFETY DATA SHEET

1. Identification

Product identifier	LPS® Tapmatic® TriCut
Other means of identification	
Part Number	05316, 05328
Recommended use	A metal-cutting fluid designed for machining hard metals such as stainless steels especially in hand-tapping applications.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	
Manufacturer	
Company name	LPS Laboratories, a division of Illinois Tool Works, Inc.
Address	4647 Hugh Howell Rd. Tucker, GA 30084 (U.S.A.)
Country	(U.S.A.)
In Case of Emergency	Tel: +1 770-243-8800 1-800-424-9300 (inside U.S.) +001 703-527-3887 (outside U.S.)
Website	www.lpslabs.com
E-mail	sds@lpslabs.com

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Reproductive toxicity	Effects on or via lactation
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		
Hazard symbol	None.	
Signal word	None.	
Hazard statement	May cause harm to breast-fed children.	
Precautionary statement		
Prevention	Obtain special instructions before use. Do not breathe mist/vapors/spray. Avoid contact during pregnancy/while nursing. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.	
Response	If exposed or concerned: Get medical advice/attention.	
Storage	Not available.	
Disposal	Not available.	
Hazard(s) not otherwise classified (HNOC)	None known.	
Supplemental information	None.	

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
C14-17 Chlorinated Paraffin (Chloroalkane)		85535-85-9	30 - 40

4. First-aid measures

Inhalation	If symptoms develop move victim to fresh air. Get medical attention if symptoms persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	In the unlikely event of swallowing contact a physician or poison control center.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Containers should be cooled with water to prevent vapor pressure build up.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. In case of spills, beware of slippery floors and surfaces. Use personal protection recommended in Section 8 of the SDS.
Methods and materials for containment and cleaning up	<p>Large Spills: Stop leak if you can do so without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Scoop up used absorbent into drums or other appropriate container. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not breathe dust/fume/gas/mist/vapors/spray. Use only in area provided with appropriate exhaust ventilation. Avoid contact during pregnancy/while nursing. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. When using, do not eat, drink or smoke.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Nitrile gloves are recommended.
Other	Wear suitable protective clothing.

Respiratory protection	If permissible levels are exceeded use NIOSH mechanical filter / organic vapor cartridge or an air-supplied respirator.
Thermal hazards	Not applicable.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Dark brown.
Odor	Sulphurous. Berry.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	400 °F (204.44 °C) (estimated)
Flash point	> 200.0 °F (> 93.3 °C) Tag Closed Cup
Evaporation rate	< 1 BuAc
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	> 1 (air = 1)
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not soluble in water
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	95 cP @ 77°F; 61 cP @ 104°F
Other information	
Density	9.40 lb/gal
Percent volatile	0 %
Specific gravity	1.12
VOC (Weight %)	0 % per US State & Federal Consumer Product Regulations

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Reacts violently with strong alkaline substances.
Conditions to avoid	Heat, flames and sparks. Avoid temperatures exceeding the flash point.
Incompatible materials	Strong oxidizing agents. Alkali metals. Alkali earth metals. At elevated temperatures: Iron. Zinc. Aluminum.

Hazardous decomposition products Irritating and/or toxic fumes and gases may be emitted upon the products decomposition.
Hydrogen chloride. Chlorine. Carbon oxides. Sulfur oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.
Skin contact Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact Direct contact with eyes may cause temporary irritation.
Ingestion May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Exposure may cause temporary irritation, redness, or discomfort.

Information on toxicological effects

Acute toxicity None known.

Components	Species	Test Results
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C14-17 Chlorinated Paraffin (Chloroalkane) (CAS 85535-85-9)

Acute

Dermal

LD50	Rabbit	> 13.5 g/kg, 24 Hours > 10 ml/kg, 24 Hours
	Rat	> 2.5 ml/kg, 24 Hours

Inhalation

LC50	Rat	> 48170 mg/m ³ , 1 Hours > 3300 mg/l, 1 Hours
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Oral

LD50	Rat	> 4000 mg/kg > 10 ml/kg
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Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity May cause harm to breastfed babies.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not classified.

Chronic effects None known.

Further information Reproductive toxicity. Symptoms may be delayed.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Persistence and degradability Not inherently biodegradable.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects None known.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

UN number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S (C14-17 Chlorinated paraffin), MARINE POLLUTANT

Transport hazard class(es)

Class 9

Subsidiary risk -

Packing group III

Environmental hazards

Marine pollutant Yes

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Ground shipments of this product are not regulated by DOT; however, when shipped by vessel, this product is considered a hazardous material by DOT.

IATA

UN number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S (C14-17 Chlorinated paraffin)

Transport hazard class(es)

Class 9

Subsidiary risk -

Packing group III

Environmental hazards Yes

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed.

Cargo aircraft only Allowed.

IMDG

UN number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S (C14-17 Chlorinated paraffin), MARINE POLLUTANT

Transport hazard class(es)

Class 9

Subsidiary risk -

Packing group III

Environmental hazards

Marine pollutant Yes

EmS F-A, S-F

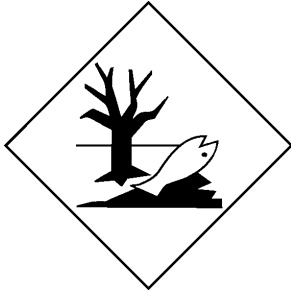
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code This substance/mixture is not intended to be transported in bulk.

DOT; IATA; IMDG



Marine pollutant



General information

DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 12-10-2014**Version #** 01

Disclaimer LPS Laboratories cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.