

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/01/2021

Reviewed on 03/01/2021

1 Identification

- **Product identifier**
 - **Trade name:** PE Fusion - PART A
 - **Article number:** 141088A
 - **Relevant identified uses of the substance or mixture and uses advised against** No further relevant information available.
 - **Application of the substance / the mixture**
 - **Details of the supplier of the safety data sheet**
 - **Manufacturer/Supplier:**
 GRA Services International Tel: (405) 672-8885
 5540 NE 2nd Street Fax: (405) 672-8898
 Oklahoma City, OK 73117
- Emergency Telephone Number: Use only in the event of an emergency involving a spill, leak, fire, exposure, or accident involving chemicals. Within the U.S., Canada, or the U.S. Virgin Islands, call GRA Services International at (405) 672-8885.

2 Hazard(s) identification

- **Classification of the substance or mixture**
 - Flam. Liq. 4 H227 Combustible liquid.
 - Acute Tox. 4 H302 Harmful if swallowed.
 - Skin Irrit. 2 H315 Causes skin irritation.
 - Eye Irrit. 2A H319 Causes serious eye irritation.
 - Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 - Skin Sens. 1 H317 May cause an allergic skin reaction.
 - Carc. 1A H350 May cause cancer.
 - Repr. 2 H361 Suspected of damaging fertility or the unborn child.
 - Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.
-
- **Label elements**
 - **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
 - **Hazard pictograms**



GHS07 GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**
 methacrylic ester
 Quartz (SiO₂)
 phthalic anhydride
 titanium dioxide
- **Hazard statements**
 Combustible liquid.
 Harmful if swallowed.
 Causes skin irritation.
 Causes serious eye irritation.

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May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause cancer.

Suspected of damaging fertility or the unborn child.

Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from flames and hot surfaces. – No smoking.

Wear respiratory protection.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Specific treatment (see on this label).

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 2

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH	1	Health = *1
FIRE	2	Fire = 2
PHYSICAL HAZARD	0	Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

2455-24-5	methacrylic ester	25-50%
14808-60-7	Quartz (SiO ₂)	10-25%
688-84-6	2-ethylhexyl methacrylate	10-25%
9003-56-9	ABS beads	≤ 10%
13463-67-7	titanium dioxide	≤ 2.5%
85-44-9	phthalic anhydride	≤ 2.5%

· **Additional information:** For the wording of the listed risk phrases refer to section 16.

4 First-aid measures

· **Description of first aid measures**

· **General information:**

Immediately remove any clothing soiled by the product.

In the event of persistent symptoms receive medical treatment.

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- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
Immediately move exposed person to fresh air. If breathing difficulty persists or develops get prompt medical attention.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
Immediately rinse with water.
If skin irritation continues, consult a doctor.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Seek medical treatment.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:**
Because fire may produce thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure-demand or positive-pressure mode.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Wear appropriate personal protective clothing to prevent eye and skin contact. Avoid breathing vapors or mists of this product. Use with adequate ventilation. Do not take internally.
- **Information about protection against explosions and fires:**
Protect from heat.
Keep respiratory protective device available.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:** cool and dry
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Protect from heat and direct sunlight.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

14808-60-7 Quartz (SiO₂)

PEL	see Quartz listing
REL	Long-term value: 0.05* mg/m ³ *respirable dust; See Pocket Guide App. A
TLV	Long-term value: 0.025* mg/m ³ *as respirable fraction

69012-64-2 Silica-Amorphous Silica fume

TLV	TLV withdrawn
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- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.
- **Breathing equipment:** Suitable respiratory protective device recommended.
- **Protection of hands:**



Protective gloves

- The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- **Eye protection:** Wear appropriate eye protection to prevent eye contact.

9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form: Pasty
Color: Milky White

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· Odor:	Characteristic
· Odour threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	120 °C (248 °F)
· Flash point:	92 °C (198 °F)
· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	
Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Not determined.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density:	Not determined.
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with	
Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.0 %
Solids content:	100.0 %
· Other information	No further relevant information available.
· Volatile Organic Compounds:	Not determined

10 Stability and reactivity

- **Reactivity** No decomposition if stored and applied as directed.
- **Chemical stability** No decomposition if stored and applied as directed
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Keep away from heat and sources of ignition.
- **Incompatible materials:** No further relevant information available.

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· **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

· **Information on toxicological effects**· **Acute toxicity:**· **LD/LC50 values that are relevant for classification:****85-44-9 phthalic anhydride**

Oral LD50 4200 mg/kg (rat)

· **Primary irritant effect:**· **on the skin:** May cause skin irritation.· **on the eye:**

Strong irritant with the danger of severe eye injury.

Irritating effect.

· **Sensitization:**

Sensitization possible through inhalation.

Sensitization possible through skin contact.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Irritant

· **Carcinogenic categories**· **IARC (International Agency for Research on Cancer)**14808-60-7 Quartz (SiO₂)

1

13463-67-7 titanium dioxide

2B

69012-64-2 Silica-Amorphous Silica fume

3

· **NTP (National Toxicology Program)**14808-60-7 Quartz (SiO₂)

K

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**· **Aquatic toxicity:** No further relevant information available.· **Persistence and degradability** No further relevant information available.· **Behavior in environmental systems:**· **Bioaccumulative potential** No further relevant information available.· **Mobility in soil** No further relevant information available.· **Ecotoxicological effects:**· **Remark:** Harmful to fish· **Additional ecological information:**· **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Harmful to aquatic organisms

· **Results of PBT and vPvB assessment**· **PBT:** Not applicable.· **vPvB:** Not applicable.

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· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**· **Recommendation:**

It is the generator's responsibility to determine if the waste meets applicable definitions of hazardous waste. State and local regulations may differ from federal disposal regulations. Dispose of waste material according to local, state, federal, and provincial environmental regulations.

· **Uncleaned packagings:**· **Recommendation:** Disposal must be made according to Federal, State, and Local regulations.

14 Transport information

· **UN-Number**· **DOT, ADR, ADN, IMDG, IATA**

Not Regulated

· **UN proper shipping name**· **DOT, ADR, ADN, IMDG, IATA**

Not Regulated

· **Transport hazard class(es)**· **DOT, ADR, ADN, IMDG, IATA**· **Class**

Not Regulated

· **Packing group**· **DOT, ADR, IMDG, IATA**

Not Regulated

· **Environmental hazards:**· **Marine pollutant:**

No

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

· **Transport/Additional information:**· **ADR**· **U.S. Domestic Ground Shipments:**

Same as listed for Standard Shipments above.

· **U.S. Domestic Ground Non-Bulk (119 gal or less per container) Shipments:**

Same as listed for Standard Shipments above.

· **Emergency Response Guide (ERG) Number:**

Not determine

· **UN "Model Regulation":**

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15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**· **Sara**· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

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· **Section 313 (Specific toxic chemical listings):**

This product may contain 1 or more toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR part 372. If so, the chemicals are listed below.

85-44-9	phthalic anhydride	≤2.5%
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· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to the State of California (Prop. 65) to cause cancer:**

14808-60-7	Quartz (SiO ₂)
13463-67-7	titanium dioxide

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogen categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

14808-60-7	Quartz (SiO ₂)	A2
13463-67-7	titanium dioxide	A4
85-44-9	phthalic anhydride	A4

· **MAK (German Maximum Workplace Concentration)**

14808-60-7	Quartz (SiO ₂)	1
13463-67-7	titanium dioxide	3A

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

14808-60-7	Quartz (SiO ₂)
13463-67-7	titanium dioxide

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

methacrylic ester
 Quartz (SiO₂)
 phthalic anhydride
 titanium dioxide

· **Hazard statements**

Combustible liquid.
 Harmful if swallowed.

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*Causes skin irritation.**Causes serious eye irritation.**May cause allergy or asthma symptoms or breathing difficulties if inhaled.**May cause an allergic skin reaction.**May cause cancer.**Suspected of damaging fertility or the unborn child.**Harmful to aquatic life with long lasting effects.***· Precautionary statements***Keep away from flames and hot surfaces. – No smoking.**Wear respiratory protection.**If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**Specific treatment (see on this label).**Store locked up.**Dispose of contents/container in accordance with local/regional/national/international regulations.***· Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: GRA Services International**· Contact:** (405) 672-8885**· Date of preparation / last revision** 03/01/2021**· Abbreviations and acronyms:***ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)**IMDG: International Maritime Code for Dangerous Goods**DOT: US Department of Transportation**IATA: International Air Transport Association**ACGIH: American Conference of Governmental Industrial Hygienists**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**NFPA: National Fire Protection Association (USA)**HMIS: Hazardous Materials Identification System (USA)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**Flam. Liq. 4: Flammable liquids, Hazard Category 4**Acute Tox. 4: Acute toxicity, Hazard Category 4**Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2**Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A**Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1**Skin Sens. 1: Sensitisation - Skin, Hazard Category 1**Carc. 1A: Carcinogenicity, Hazard Category 1A**Repr. 2: Reproductive toxicity, Hazard Category 2**Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3*