



# SAFETY DATA SHEET

Revision Date 21-May-2015

Version 1

## 1. IDENTIFICATION

### Product identifier

**Product Name** 14600 COLD WELD BONDING COMPOUND (HARDENER)

### Other means of identification

**Product Code** 0076B

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Epoxy curing agent

**Uses advised against** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex  
10 Columbus Blvd.  
Hartford, CT 06106 USA

#### Distributor

ITW Permatex Canada  
35 Brownridge Road, Unit 1  
Halton Hills, ON Canada L7G 0C6  
Telephone: (800) 924-6994

**Company Phone Number** 1-87-Permatex  
(877) 376-2839

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

### Classification

#### **OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4

### Label elements

#### Emergency Overview

#### **Warning**

Harmful if swallowed  
Harmful in contact with skin  
Harmful if inhaled



**Appearance** Amber

**Physical state** Liquid

**Odor** Mercaptan

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling  
Do not eat, drink or smoke when using this product  
Wear protective gloves/protective clothing/eye protection/face protection  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Use only outdoors or in a well-ventilated area

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label)  
IF ON SKIN: Wash with plenty of soap and water  
Call a POISON CENTER or doctor/physician if you feel unwell  
Wash contaminated clothing before reuse  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
Call a POISON CENTER or doctor/physician if you feel unwell  
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
Rinse mouth

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Toxic to aquatic life with long lasting effects.

Unknown acute toxicity

95% of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**substance(s)**

Chemical Name	CAS No	Weight-%	Trade Secret
LIMESTONE	1317-65-3	40 - 70	*
MERCAPTAN AMINE BLEND (TSRN 679485-6533P)	-	15 - 40	*
BENZYL ALCOHOL	100-51-6	3 - 7	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. FIRST AID MEASURES**

**Description of first aid measures**

**General advice**

Get medical advice/attention if you feel unwell.

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<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Carbon dioxide (CO2), Dry chemical, Foam

**Unsuitable extinguishing media**

None.

**Specific hazards arising from the chemical**

None in particular.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** See Section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

**Incompatible materials** Strong oxidizing agents, Peroxides, Acids, Sodium hypochlorite, Calcium hypochlorite

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
LIMESTONE 1317-65-3	-	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust

*NIOSH IDLH Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin and body protection** Wear protective gloves and protective clothing.

**Respiratory protection** Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

**Physical state** Liquid  
**Appearance** Amber  
**Odor** Mercaptan  
**Odor threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	

<b>Melting point / freezing point</b>	No information available
<b>Boiling point / boiling range</b>	No information available
<b>Flash point</b>	> 150 °C / > 302 °F
<b>Evaporation rate</b>	No information available
<b>Flammability (solid, gas)</b>	No information available
<b>Flammability Limit in Air</b>	
<b>Upper flammability limit:</b>	No information available
<b>Lower flammability limit:</b>	No information available
<b>Vapor pressure</b>	<1 @ 70°F
<b>Vapor density</b>	No information available
<b>Relative density</b>	1.13
<b>Water solubility</b>	No information available
<b>Solubility in other solvents</b>	No information available
<b>Partition coefficient</b>	No information available
<b>Autoignition temperature</b>	No information available
<b>Decomposition temperature</b>	No information available
<b>Kinematic viscosity</b>	No information available
<b>Dynamic viscosity</b>	No information available
<b>Explosive properties</b>	No information available
<b>Oxidizing properties</b>	No information available

**Other Information**

<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC Content (%)</b>	0
<b>Density</b>	No information available
<b>Bulk density</b>	No information available

**10. STABILITY AND REACTIVITY**

**Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Excessive heat.

**Incompatible materials**

Strong oxidizing agents, Peroxides, Acids, Sodium hypochlorite, Calcium hypochlorite

**Hazardous Decomposition Products**

Carbon oxides  
Nitrogen oxides (NOx)  
Oxides of sulfur

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

<b>Inhalation</b>	May be harmful if inhaled.
<b>Eye contact</b>	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
<b>Skin contact</b>	May be harmful in contact with skin.

**Ingestion**

Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg ( Rat )	= 2 g/kg ( Rabbit )	= 8.8 mg/L ( Rat ) 4 h

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

- ACGIH (American Conference of Governmental Industrial Hygienists)
- A2 - Suspected Human Carcinogen
- IARC (International Agency for Research on Cancer)
- Group 1 - Carcinogenic to Humans
- NTP (National Toxicology Program)
- Known - Known Carcinogen
- OSHA (Occupational Safety and Health Administration of the US Department of Labor)
- X - Present

**Target Organ Effects** Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

- ATEmix (oral) 1230 mg/kg
- ATEmix (dermal) 2000 mg/kg
- ATEmix (inhalation-dust/mist) 1.5 mg/l

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

95% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
BENZYL ALCOHOL 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	23: 48 h water flea mg/L EC50

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

Chemical Name	Partition coefficient
BENZYL ALCOHOL 100-51-6	1.1

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Disposal of wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated packaging</b>	Do not reuse container.
<b>US EPA Waste Number</b>	Not applicable

#### 14. TRANSPORT INFORMATION

**DOT**  
Proper shipping name: Not regulated

**IATA**  
Proper shipping name: Not regulated

**IMDG**  
Proper shipping name: Not regulated

#### 15. REGULATORY INFORMATION

##### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

##### Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

##### US Federal Regulations

###### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

###### SARA 311/312 Hazard Categories

<b>Acute health hazard</b>	Yes
<b>Chronic Health Hazard</b>	No
<b>Fire hazard</b>	No
<b>Sudden release of pressure hazard</b>	No
<b>Reactive Hazard</b>	No

###### CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
LIMESTONE 1317-65-3	X	X	X
BENZYL ALCOHOL 100-51-6	-	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**NFPA** Health hazards 2 Flammability 1 Instability 0 -  
**HMIS** Health hazards 2 Flammability 1 Physical hazards 0 Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

Revision Date 21-May-2015

**Disclaimer**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**